

Work Order ID 61797

Friday, September 03, 2010 1:41:16 PM



Page 1

Item ID: D3955-7

Accept



Setup Start



Revision ID:

Item Name: Plate

Stop



Start Date: 9/3/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 9/14/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: MDate: 10-9-03 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3955	A

100



Waterjet

FLOW CNC Waterjet

1041.125

Memo

1-Cut as per Dwg D3955

Dwg Rev: AProg Rev: A

2-Deburr if necessary

B 10-9-7

(6)

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

B 10-9-7

(6)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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Page 2

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Revision ID:

Item Name: Plate

Start Date: 9/3/2010 Start Qty: 6.00

Accept



Setup

Start



Stop



Required Date: 9/14/2010 Req'd Qty: 6.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

QC: _____

Date: _____

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

130



Packaging

Packaging

Tooling: _____

Set Up/
Run Hours

0.00

Date: _____

Date: _____

SPC (Y/N):

Date: _____

Accept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

Identify as per dwg & Stock Location: 103

0.00

Memo

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Friday, September 03, 2010 1:41:20 PM

Page 1

Work Order ID: 61797



Parent Item: D3955-7



Parent Item Name: Plate

Start Date: 9/3/2010

Required Date: 9/14/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA 		Purchased		No			sf	72.5423	0.3545	2.238947			<i>B10-9-7</i>

304/316 0.125 Sheet

Location	Loc Qty	Loc Code
MAT	72.5423	
114799	.72.5423	

114799

(6)

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DART AEROSPACE LTD	Work Order:	61797
Description: Plate	Part Number:	D3955-7
Inspection Dwg: D3955	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	B
Date:	10-9-7

Audited by:	S
Date:	10/09/07

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	
B	09.11.04	Dimension 0.120 was 0.125	KJ	

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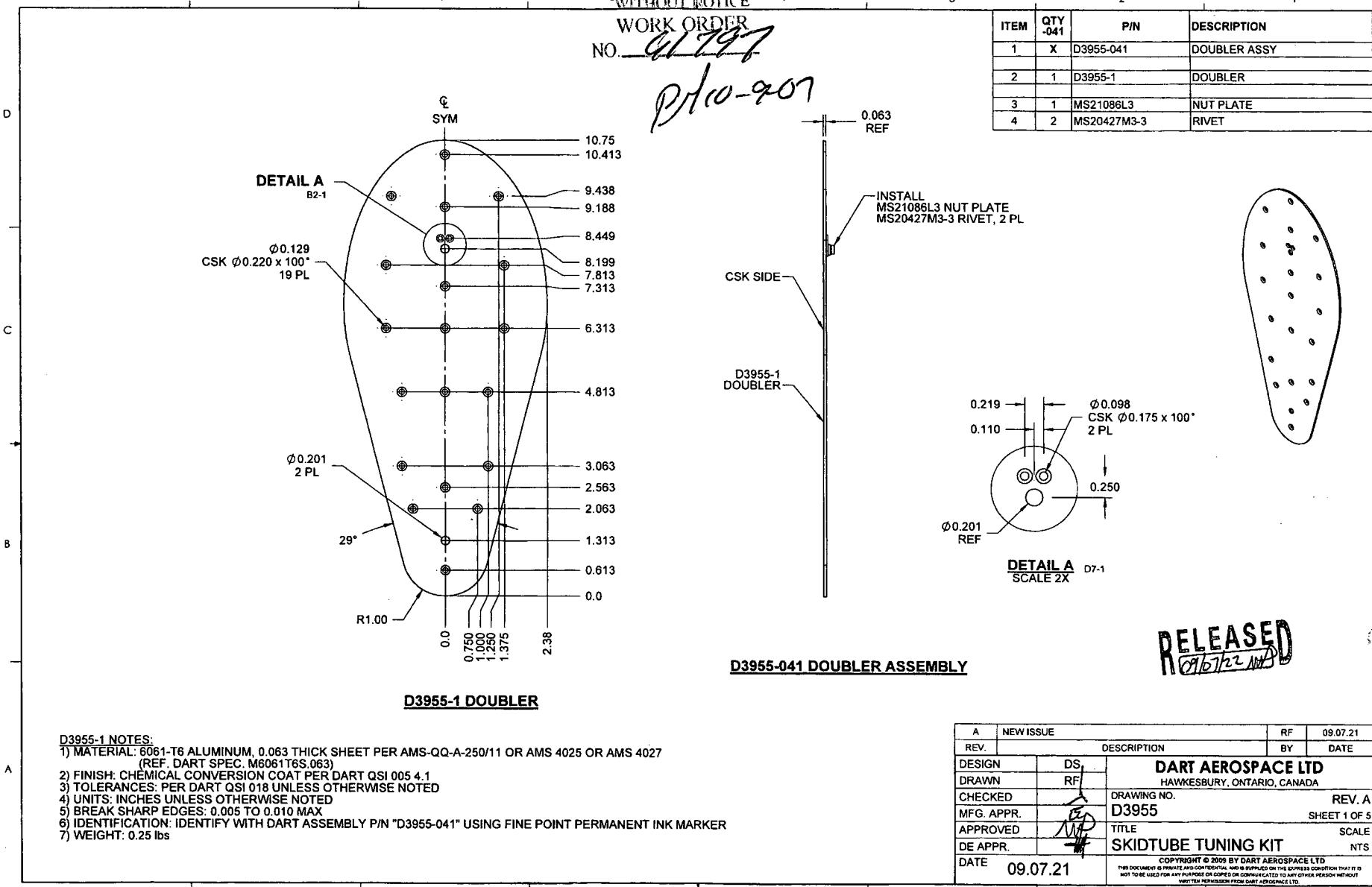
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 41797

07/09/07

ITEM	QTY	P/N	DESCRIPTION
1	X	D3955-041	DOUBLER ASSY
2	1	D3955-1	DOUBLER
3	1	MS21086L3	NUT PLATE
4	2	MS20427M3-3	RIVET



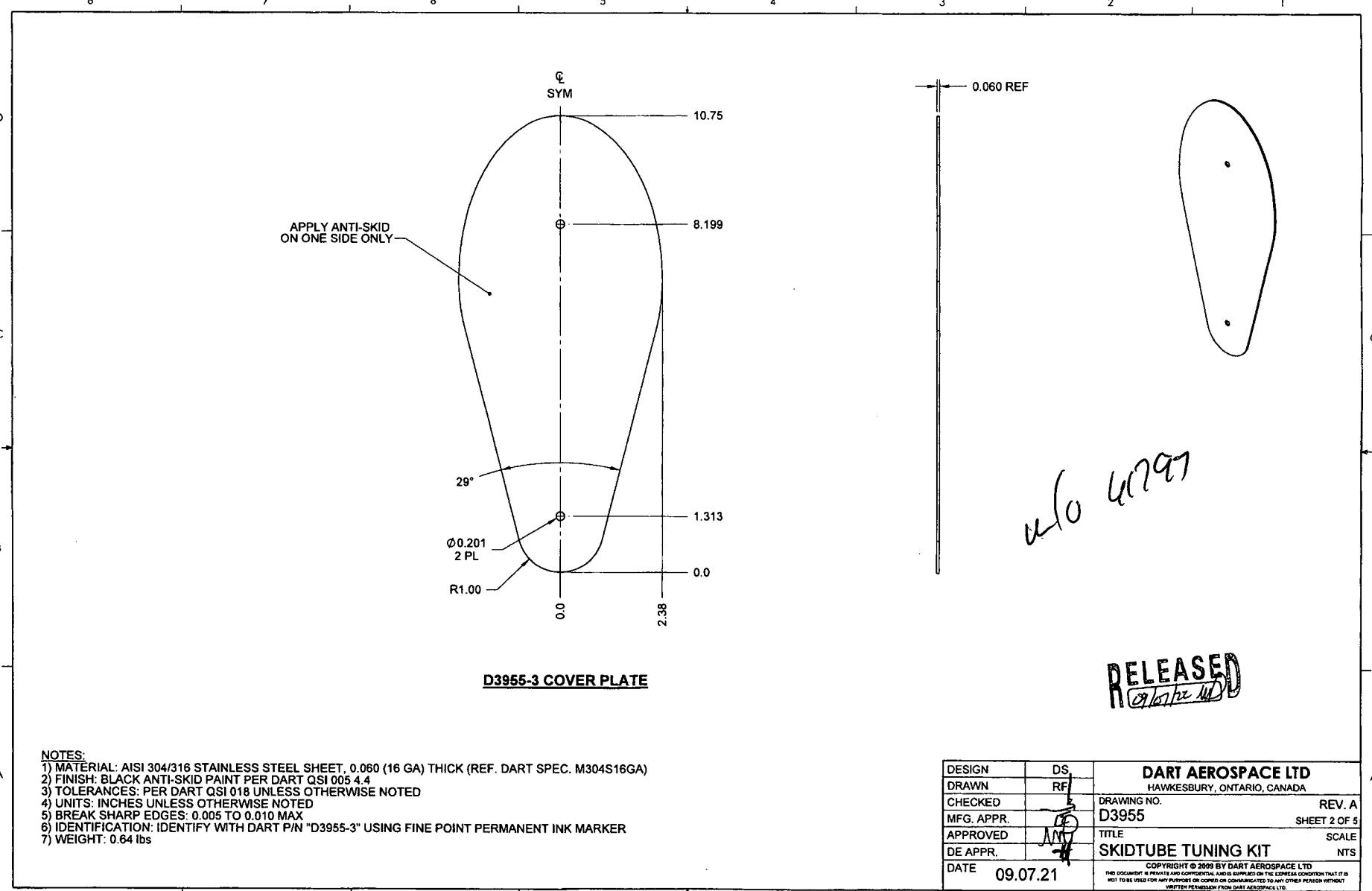
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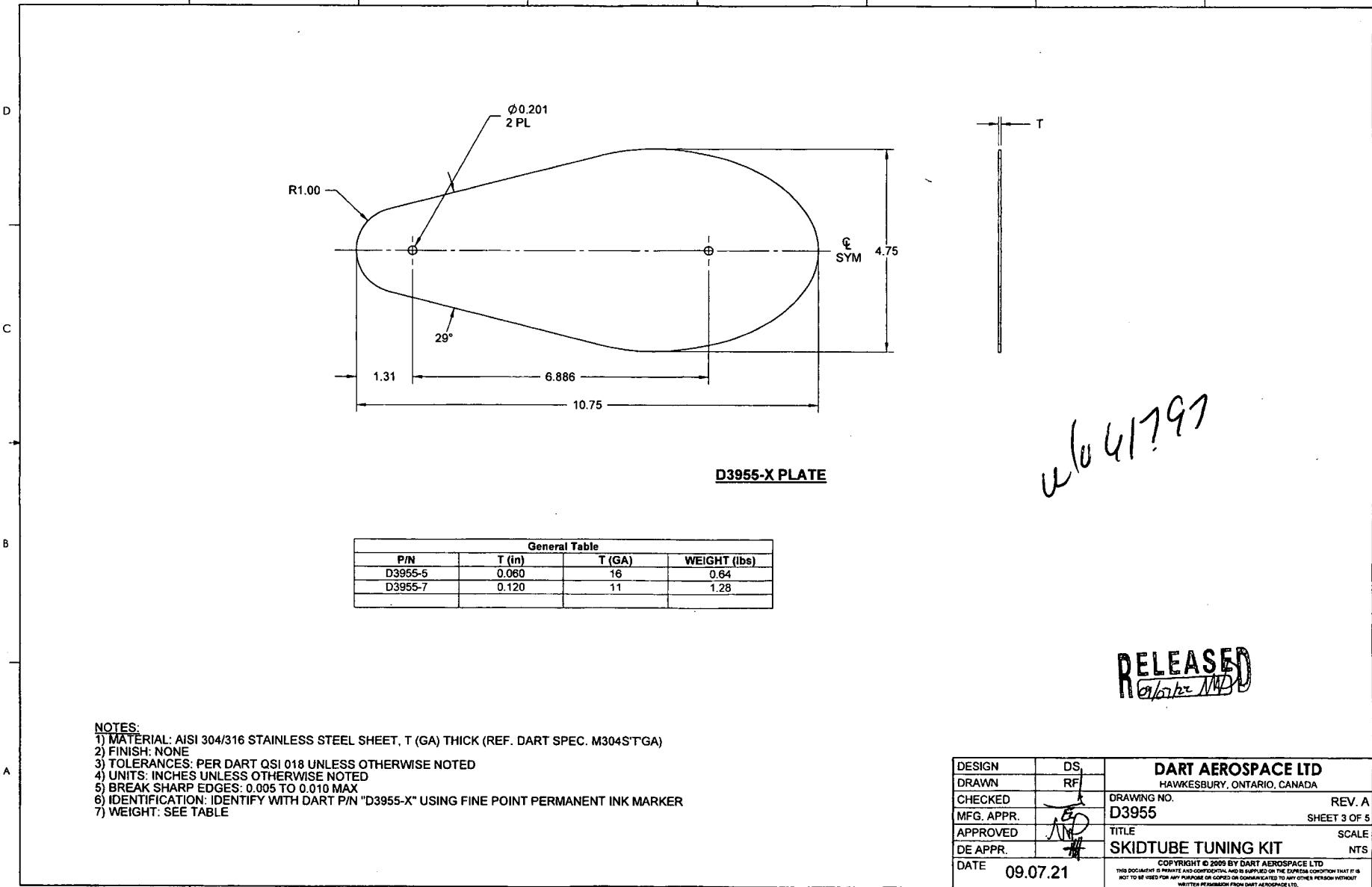
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



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CHECKED	<i>ED</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>ED</i>	D3955	SHEET 3 OF 5
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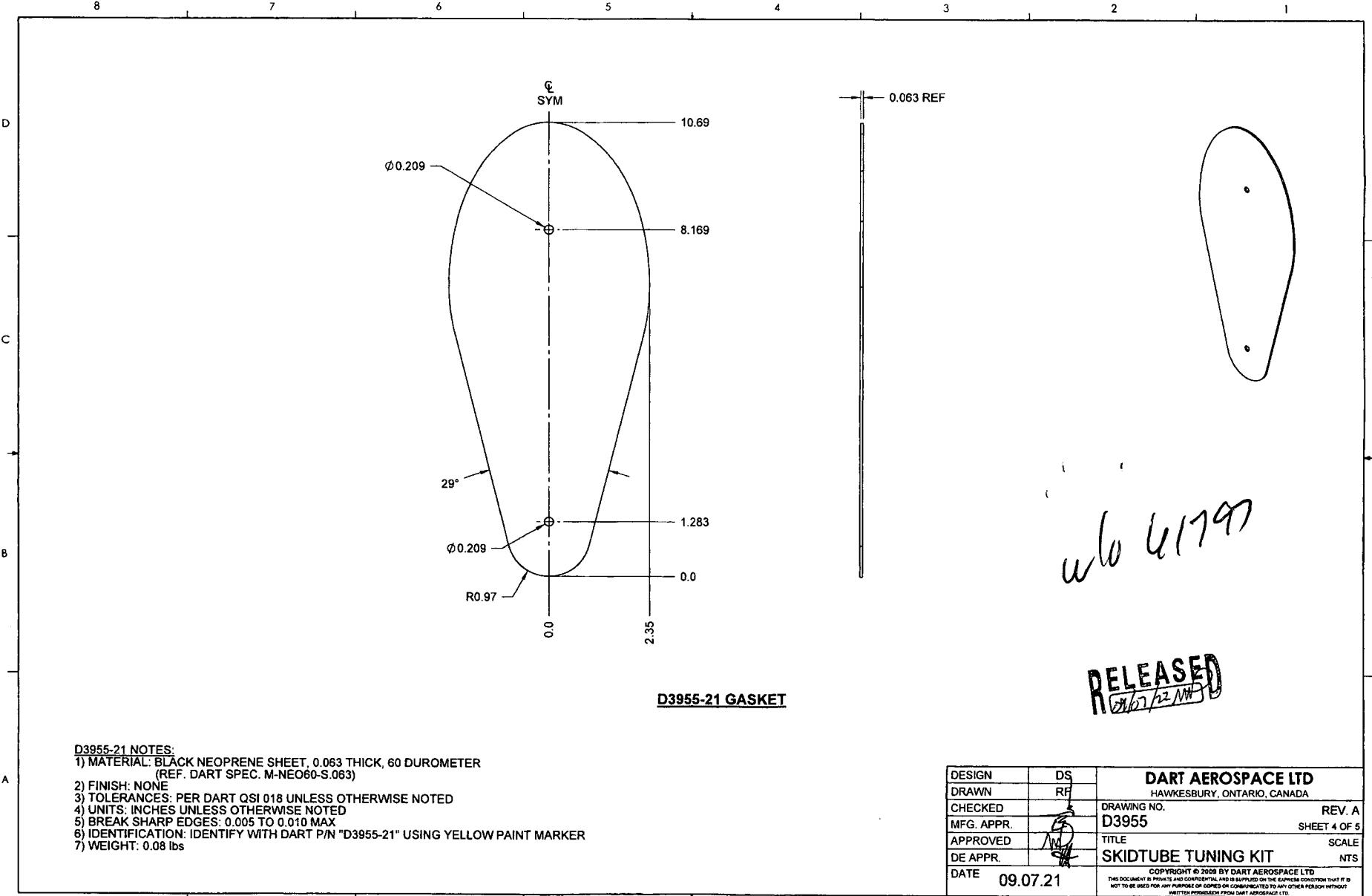
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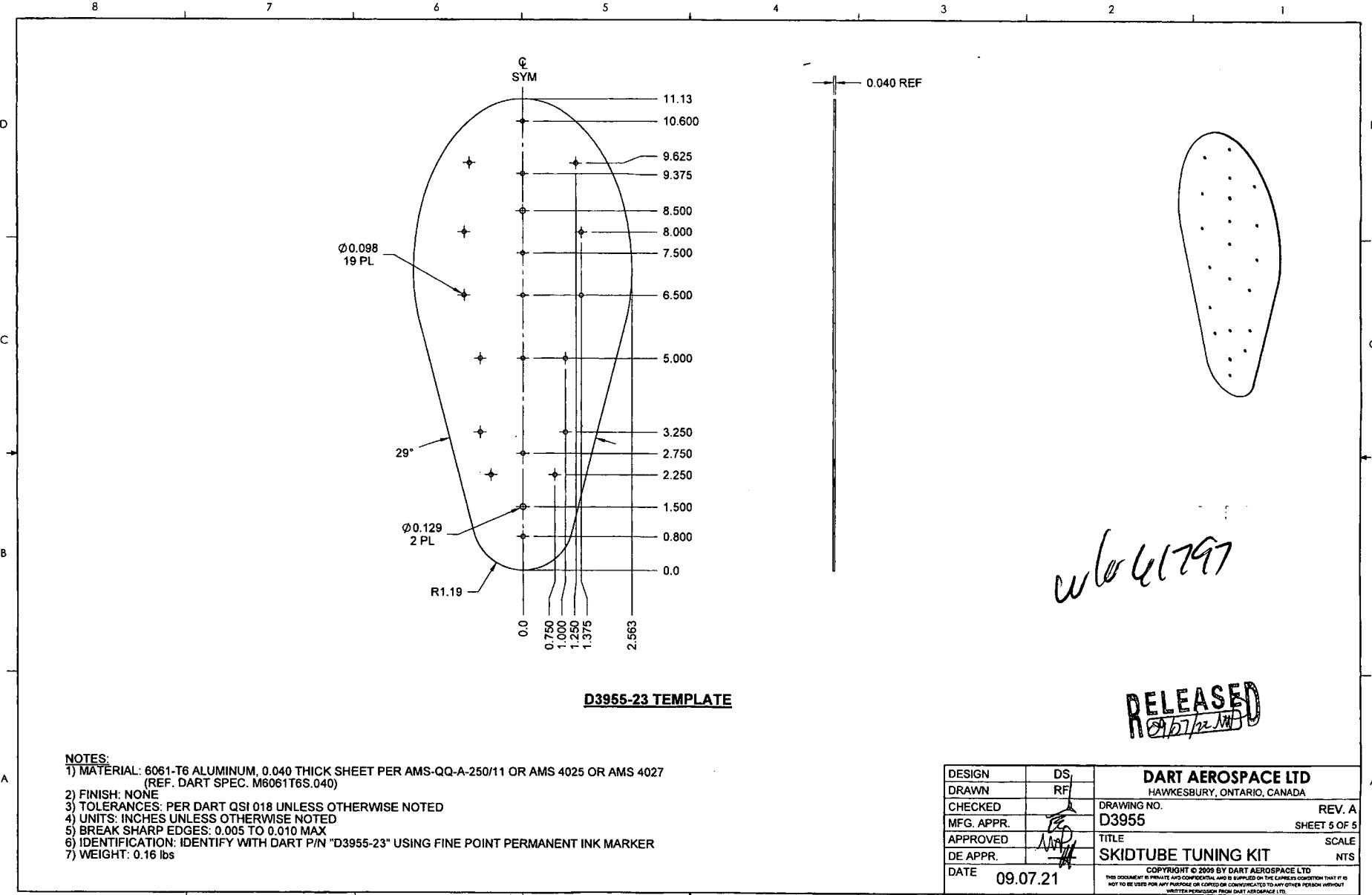
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APPROVED		D3955	
DE APPR.		SHEET 5 OF 5	
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